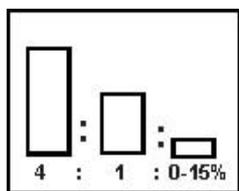


HS APPRET 4+1

APP001



Melange HS appret APP001

4 parts

HS durcisseur DUR003

1 part

2 K Diluant DIL001

0 -15% volume



Reglage du Pistolet

à gravité HVLP

1.5 -1.8 mm

Pression

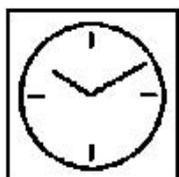
2.0 - 4.0 Bar



Application à 20°C

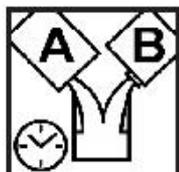
Deux à trois couches (100 - 200 micron)

Evaporation entre les couches 6 - 10 minutes



Sechage

30 minutes 60°C / 4 - 5 heures séchage a l'air 20°C



Potlife

30 minutes à 20°C